## **INTERNATIONAL SEARCH REPORT**

intainal Application No

		PCT/IB2005/000111			
A. CLASSIF IPC 7	B21C47/32 B21C47/30				
According to	International Patent Classification (IPC) or to both national classificat	ion and IPC			
B. FIELDS S					
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	on searched other than minimum documentation to the extent that su				
Electronic da	ata base consulted during the International search (name of data bas	e and, where practical, search terms us	ed)		
EPO-Int	cernal, PAJ				
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X Furt	her documents are listed in the continuation of box C.	χ Patent family members are list	ed in annex.		
° Special ca	ategories of cited documents:	"T" later document published after the	International filling date		
*A* docume	ent defining the general state of the art which is not dered to be of particular relevance	or priority date and not in conflict v cited to understand the principle o invention	vith the application but r theory underlying the		
"E" earlier document but published on or after the international filing date  "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to					
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"P" docum	means ent published prior to the international filling date but han the priority date claimed	in the art.  *&" document member of the same pat			
	actual completion of the international search	Date of mailing of the international	search report		
2	21 April 2005	28/04/2005			
Name and	mailing address of the ISA	Authorized officer			
	European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Barrow, J			

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